

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date:	15.02.25	Job No.:		ADR Yes/No:	N	ADR Date:		ECN #:	15- 535
Product No.:	D117-840	Created By:	VS	Approved By:	<i>[Signature]</i>				
Product Name:	Bearpaws	Checked By:	<i>[Signature]</i>						

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	<i>15.03.30</i>
Production Manager / Coord.	Y	LL/MF	<i>15.03.30</i>
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	<i>15.03.30</i>
Production Engineering Coord.	N	DL	
Customer Order Processing	N	SL/BG	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS/ED	<i>15.02.31</i>
QC Coordinator	Y	PD	<i>15.03.30</i>
Customer Support	Y	SW/LM	<i>15.03.30</i>
Customer Technical Support	Y	MB/HS	<i>15.03.30</i>
Marketing	Y	KO/SL	<i>15.03.30</i>
Sales Support Manager	Y	CP	<i>15.03.30</i>

Reason for Change:
Cushion is rotating out of place

Documents Affected:
D4799 Rev. C, IIN-D117-840 Rev. B

IF APPLICABLE: NCR: _____ PAR: 14-368 CAR: _____ CIR: _____ URF: 15-532

PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	MB	Case 8269	<i>15.03.30</i>
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	Y	VS	URF15-532	<i>15.02.25 VS</i>
6	Update Master Document List (MDL)	Y	VS	MDL-D117-840 Rev. D	<i>15.02.25 VS</i>
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		<i>15.03.30</i>
12	Update Product Specification Files (Bluefiles)	Y	KJ		<i>15.03.30</i>
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		<i>15.03.30</i>
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify Airworthiness Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D117-840-011 now at CHG 002	<i>15.03.30</i>
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		<i>15.03.30</i>
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		<i>15.03.30</i>
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		<i>15.03.30</i>
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:
 -Send qty(4) D4012-1 and qty(4) D4799-1 to Norsk Luftambulanse
 -Update online product documentation to include new IIN-D117-840
 -Update D117-840-011 kits in stock with new paperwork and new D4012-1 Cushions/D4799-1 Clamps

ECN Verified & Complete: *[Signature]* Date: 15/4/6